### IoT PAC Controller HX Series









IEC 61131-3 Compliant Programmable Logic Controller

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#### Model :HXC-CP1H16-0



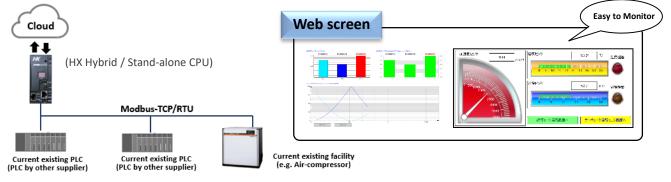
#### Automation Solutions by Hitachi

# Main Feature

## **Useable Features – Data collection and gateway**

- Application in IoT gateway
- For edge computing
- As communication interface
- As master on field-network
- For Web-server application
- For Motion-controller by EtherCAT

It's possible to collect data from existing facilities using various open networks and each communication protocol in PLC. The collected data can be stored as digital data, making it possible to visualize and having on-site maintenance. It's also possible to upload collected data on the cloud via HX CPU.



#### Advanced Programming & Visualization (Easy to read & operating)

- Optimal language selection based on process requirements possible by IEC61131-3 languages
- Easy remote access to the controller's web server to monitor the application status.

#### **Unique Web Functionality**

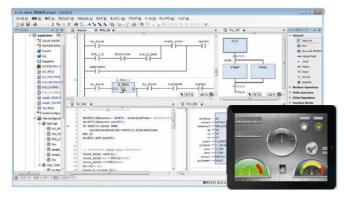
- Visualization over Internet / Intranet
- Web Server is adopted as standard
- JavaScript Execution



# Products lineup

## Software Environment : HX-CODESYS CODESYS

Hitachi version of CODESYS by 3S-Smart Software Solutions GmbH



Item		Specification					
		HX-CP1S08-0	HX-CP1S08M-0	HX-CP1H16-0	HX-CP1H16M-0	HXC-CP1H16-0	
Model		Standard	Motion	Full Function	CNC Motion	Hybrid	
User program memory *1		8 MB		16 MB			
Source file memory *1		8 MB		16 MB *2			
Data Memory (non-retain) *1		8 MB		16 MB			
Data memory (retain) *1		250 KB				1,024 KB	
Data memory (persistent) *1		250 KB				1,024 KB	
Field bus / Marker memory		48 KB					
PLC Programming language		IEC61131-3 compliant 5 languages + CFC					
C program	Adaptation of C / C++ program	_			0		
	Data sharing	-			0		
	Web server for application management	-			0		
Execution speed	Boolean instruction	min. 1.0 ns					
	Double-precision floating point	min. 6.6 ns					

\*1 Since additional information needs to be saved, available memory size is slightly smaller than nominal value.

\*2 Data for Web visualization is stored in the source file memory.

# Specifications

Item		Specification				
		HX-CP1S08-0	HX-CP1S08M-0	HX-CP1H16-0	HX-CP1H16M-0	HXC-CP1H16-0
Model		Standard	Motion	Full Function	CNC Motion	Hybrid
	Ethernet	2 ports (10/100BASE-T/TX)		3 ports (10/100BASE-T/TX)		
Communi- cation interfaces	Hardening *8	0	0	0	0	0
	Certification / Cryptograph *8	_	—	_	—	O (ETH3)
	Serial	<u> </u>		1 port (RS-485)		
	USB device	1port (Mini-B type connector, USB 2.0 High speed) for connecting programming tool				
USB host *5		1 port (A type connector, USB 2.0 High speed) for USB memory				
SD memory card slot *5		- 1 slot (SD / SDHC		C)		
Display		RUN LED, ERR LED, 7-segment LED (2digits)				
	RUN / STOP switch	STOP / RUN (Remote control of RUN / STOP over communication from				
		HX-CODESYS is enable when switch position is in RUN.)				
Switch	Error clear switch	Clear of error code				
	2-bit switch (SW1)	Reset the factory default settings				
	4-bit switch (SW3)	—		Reserved for future		
Real-time clock		Built-in RTC (deviation ±60 s/month at 25 °C)				
Battery (Opti	on for RTC) *6	HX-BAT (for RTC)				
Startup time *7		About 20 to 30 s			About 70s or more	
Maintenance function		microcomputer error, watchdog timer error, memory error, program error,				
		system ROM / RAM error, scan time error, battery under-voltage detection, and others				
Available version of HX-CODESYS		CPU Software version 3.5.8.2x: 3.5 SP8 Patch4 or newer				
		CPU Software version 3.5.13.4x: 3.5 SP13 Patch2 or newer				

\*5 File access is possible from user program and FTP client.

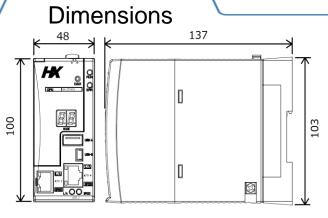
\*6 The battery is option for realtime clock.

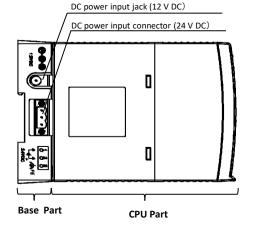
\*7 It depends on the size of the user program.

\*8 Security protection support functionalities on each device which constructs a system help to secure a required level of security on the system. However, those are not things to protect the system completely from any kinds of security risk which is increased day by day. Continuous security measure is needed to realize and maintain the required security level. We suggest you clarify the target of the security protection on the system and take proper security measures, maintain the system.

#### Power supply Specifications

Itom	Specification				
Item	AC-DC power supply	AC adapter			
Rated input voltage	24 V DC	12 V DC			
Input voltage range	21.6 to 26.4 V DC	10.8 to 13.2 V DC			
Input current	0.4 A or less	0.7 A or less			
Instantaneous power failure guarantee	1 ms or less	No guarantee			
Input rush current (At 24 V DC)	25 A or less (Ta=25 °C)				
Noise resistance	<ul> <li>Noise voltage 1,500 Vpp, Noise pulse width 100 ns, 1 μs (Noise input by a noise simulator across input terminals of a power module according to measuring method of Hitachi-IES.</li> <li>Static noise 3,000 V at electrode part</li> </ul>				
Grounding	Ground with 100 Ω or less				
Output overcurrent protection	Output short-circuit protection				
Isolation	Non isolated				
Efficiency	85 % or more				





[Unit : mm]

# **Product Overview in Industrial IoT Solution**

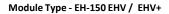


IoT Controller

PAC System / HX-Series



Programmable Logic Controller (PLC)

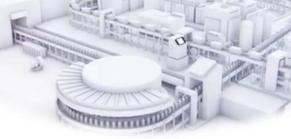




Compact Type - MICRO-EHV / EHV+

### IHMI







Text Display : EH-TD10A **Operator Panel : EH-OP05** Touch-panel Monochrome : EH-TP05 Color touch-panel : EH-TP504 / 507 / 510 / 513 / 515

### Remote I/O Module (Slice I/O Module)

- Fieldbus Modules
- I/O Modules
- Special function Modules

# Variable Frequency Drive (Inverter)



WL200

WJ200



SJ-P1

# - Analog Modules

## AC Servo Motor



**HTW-Series** 

#### Hitachi Industrial Equipment Systems Co., Ltd.

International Sales Dept / Component Sales Div **Global Sales Operation Group** 

For further information, please contact your nearest sales representative.

#### @Hitachi Europe GmbH

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